



Creating Infinite
Possibilities.

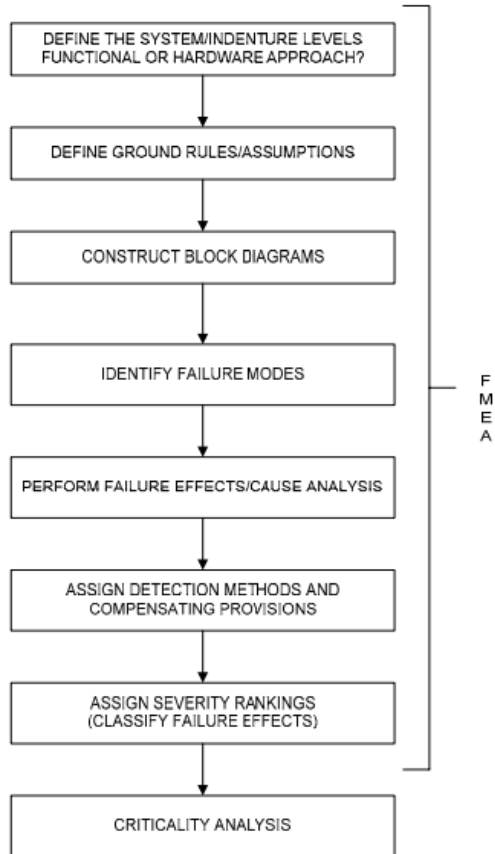
Improving Operational Intelligence for Maintaining Cable Networks

Mike Spaulding

Vice President, Plant Maintenance
Comcast Corporation

Michael_Spaulding@cable.comcast.com 303-917-4003

FMECA



Define the system boundaries – network, services, etc.

Define the use cases and missions of the system – be consistent

Define the subsystems and components

List the ways each component can fail – failure mode relates to indicator but is not the same thing

List the effects of each failure mode on the subsystems, system, use cases and missions – effects propagate through the system unless isolated immediately

Identify the criticality of each failure mode, usually a combination of probability, impact, and severity

Extend as needed for repair action, etc.

- Cause – ask “why” 5 times to find common causes for common management
- Repairability to assure fast repair, low-cost maintenance, etc.
- Support P&E, financial planning, etc.

Example - Tea Cup

System – teacup, not the saucer, not the tea, just the cup

Use cases – insulating beverage, prevent spilling, portable, access, delivery

Subsystems – holding tea: cup, lifting to mouth: handle

Component – handle, sides, bottom, rim, lid?

Failure modes – sides: cracked, warped, broken, discolored, dirty, scratched,

Effects – Break: liquid leaks, burns user, damages clothes, cut user, etc.

Criticality –

- Break: $p = 0.001$, $n = 1$, $s = 0.9$; $c = 0.0009$
- Break: $p = \text{high}$, $n = \text{single}$, $s = \text{high}$; $c = \text{very high}$

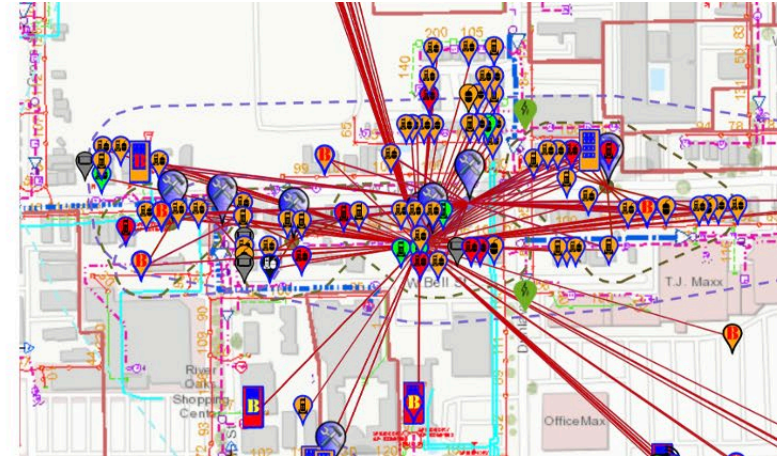


Event Management

National Watchtower

Events HSOH3040A

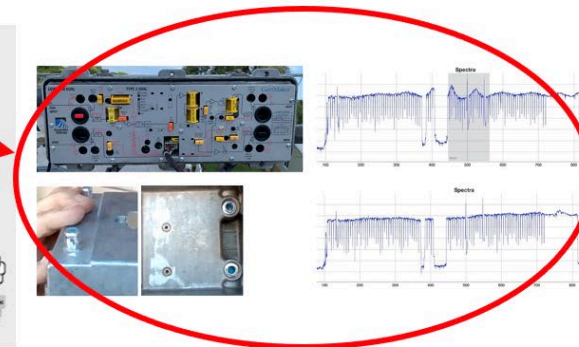
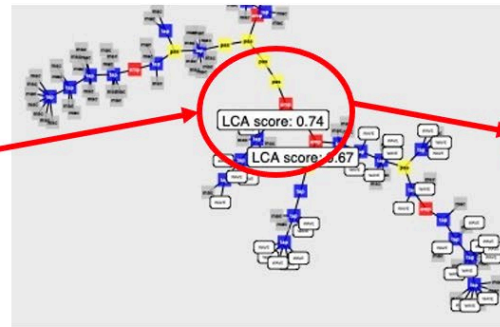
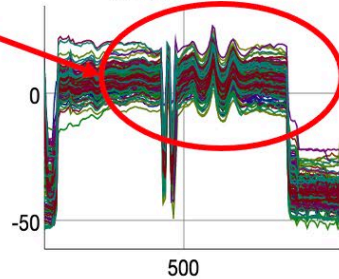
ID	Event Score	Event Type	Problem Info	Active	State	Open Date	Rescan Date
354715882	10.01	ICPF_US_PLANT_FAULT...	Problem: Upstream SNR...	true	CONFIRMED_EVENT	7/13/2021 9:15:44 AM	7/13/2021 9:15:44 AM
354715885	10.01	ICPF_US_PLANT_FAULT...	Problem: Upstream SNR...	true	CONFIRMED_EVENT	7/13/2021 9:15:44 AM	7/13/2021 9:15:44 AM
354715888	10.01	ICPF_US_PLANT_FAULT...	Problem: Upstream SNR...	true	CONFIRMED_EVENT	7/13/2021 9:15:44 AM	7/13/2021 9:15:44 AM
3547004763	12.21	ICPF_US_PLANT_FAULT...	Problem: Upstream SNR...	false	CLOSED	7/13/2021 6:36:44 AM	7/13/2021 9:15:44 AM
3547004741	12.85	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/13/2021 6:36:44 AM	7/13/2021 9:15:44 AM
3547004747	11.90	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/13/2021 6:36:44 AM	7/13/2021 9:15:44 AM
3547004750	10.85	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/13/2021 6:36:44 AM	7/13/2021 9:15:44 AM
3547002284	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	true	CONFIRMED_EVENT	7/13/2021 6:34:08 AM	7/13/2021 6:34:08 AM
3547002287	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	true	CONFIRMED_EVENT	7/13/2021 6:34:08 AM	7/13/2021 6:34:08 AM
3546226110	11.30	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/13/2021 2:37:23 AM	7/13/2021 6:36:44 AM
3546225107	135.83	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/13/2021 2:37:23 AM	7/13/2021 6:36:44 AM
3546222974	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	false	CLOSED	7/13/2021 2:34:51 AM	7/13/2021 6:34:08 AM
3546222971	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	false	CLOSED	7/13/2021 2:34:51 AM	7/13/2021 6:34:08 AM
3546222977	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	true	CONFIRMED_EVENT	7/13/2021 2:34:51 AM	7/13/2021 6:34:08 AM
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3546227000	0.00	DOWNSTREAM_WOBBLE	DS_WOBBLE : Max vari...	false	CLOSED	7/12/2021 2:33:33 PM	7/13/2021 6:34:08 AM
354603636	12.64	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/12/2021 10:36:58 AM	7/12/2021 2:36:08 PM
354603630	13.36	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/12/2021 10:36:58 AM	7/12/2021 2:36:08 PM
354603642	12.40	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/12/2021 10:36:58 AM	7/12/2021 2:36:08 PM
354603645	15.24	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/12/2021 10:36:58 AM	7/12/2021 2:36:08 PM
3546031915	13.34	ICPF_DS_PLANT_FAULT...	Problem: Downstream R...	false	CLOSED	7/12/2021 2:37:06 AM	7/12/2021 6:36:11 AM



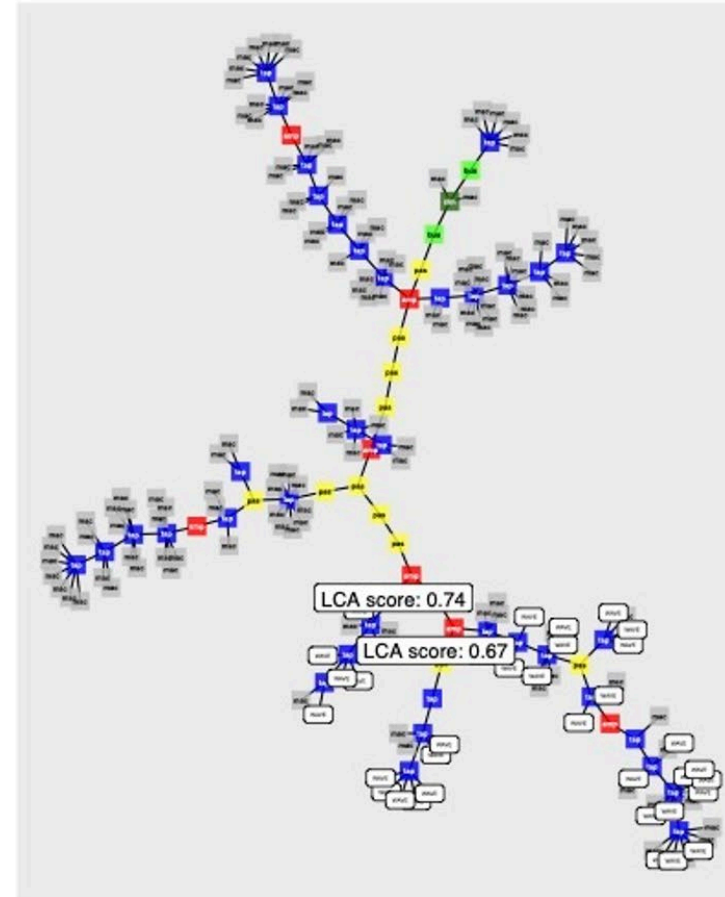
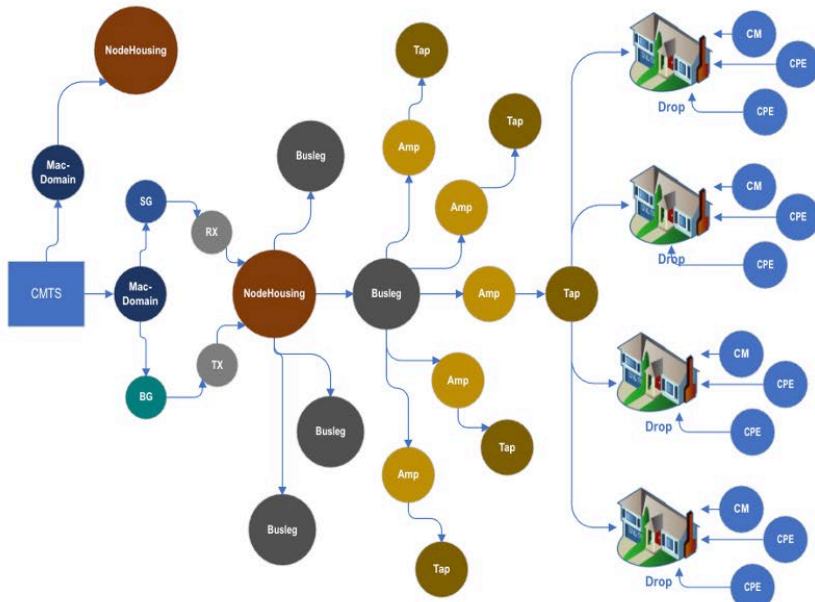
Resonant peaking detected at 550 MHz



ROCI Localized 147 devices with common response = event2



Network Graph – Localization, Analyze Impact



- class
 - clamshellRx
 - busleg
 - passive
 - amp
 - tap
 - device
- type
 - physical

Failure mode narrows down localization.

Network graph and multiple data collection points further facilitates localization.

With the information available at this point, we analyze impact

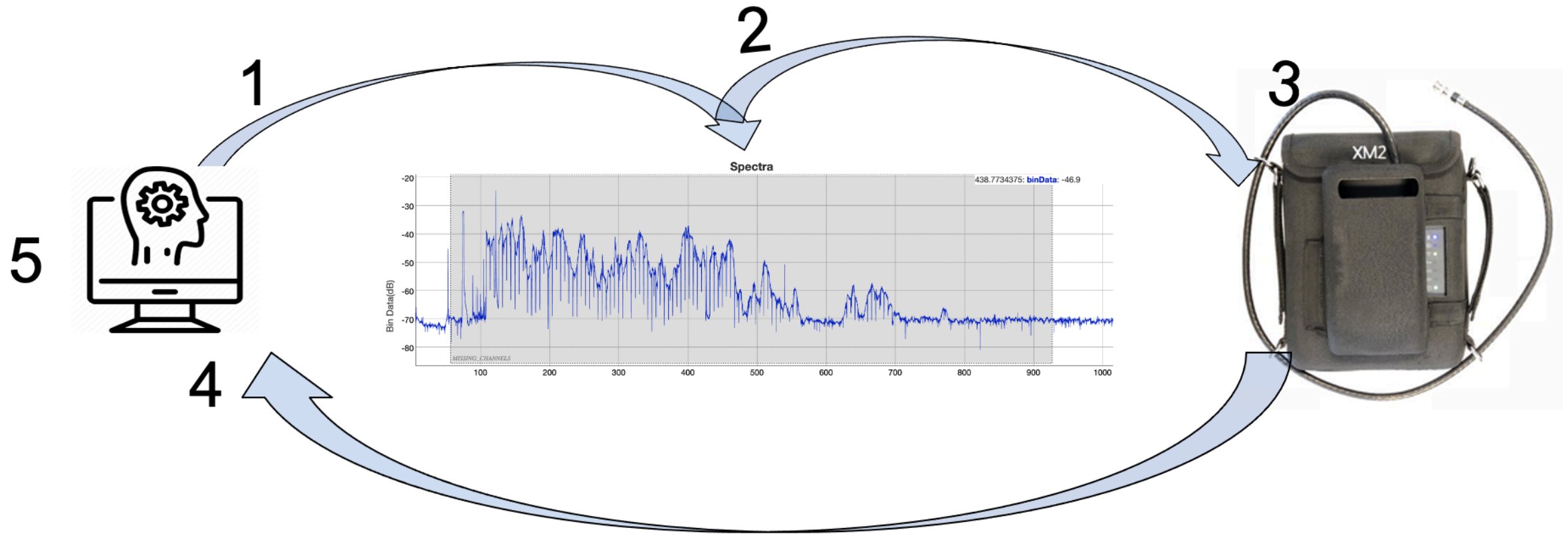
Criticality

Failure Subsystem	Failure Mode	Occurrence	Severity	Duration Days	Decay Rate	Decay Days	Criticality Model	Number of Subs
Home	Wiring	1	0.1	1	0.3	30	-20.00	1
Drop	Cut	1	1	1		60	40.00	1
Drop	Other Damage	1	0.3	0.5	0.025	180	-165.00	1
Drop	Water Damage	1	0.25	0.25	0.083	60	-53.75	1
Drop	Ingress - Customer	1	0.9	0.25		0	22.50	1
Drop	Ingress - Hot Drop	1	0.9	0.25		0	22.50	1
Tap	Damaged / Other	1	0.05	1		0	20.00	4
Tap	Damaged / Water	1	0.2	0.5		0	40.00	4
Feeder	Cut	1	1	1		0	1200.00	12
Feeder	Cracked	1	0.25	0.05		0	15.00	12
Feeder	Water Damage	1	0.6	0.3		0	216.00	12
Amplifier	Power Failure	1	1	1		0	2500.00	25
Amplifier	Grounding Fault	0.05	0.25	0.25		0	7.81	25
Amplifier	Failing Module	0.1	1	0.1		0	25.00	25
Hardline	Cut	1	1	1		0	5000.00	50
Hardline	Damaged	0.2	0.25	0.2		0	50.00	50
Hardline	Shielding Separation	1	0.25	1		0	1250.00	50
Sm Node	Power Failure	1	1	1		0	15000.00	150
Med Node	Power Failure	1	1	1		0	30000.00	300
Large Node	Power Failure	1	1	1		0	60000.00	600
Headend	ACP (Channel Alignment)	1	0.025	1		0	12500.00	5000

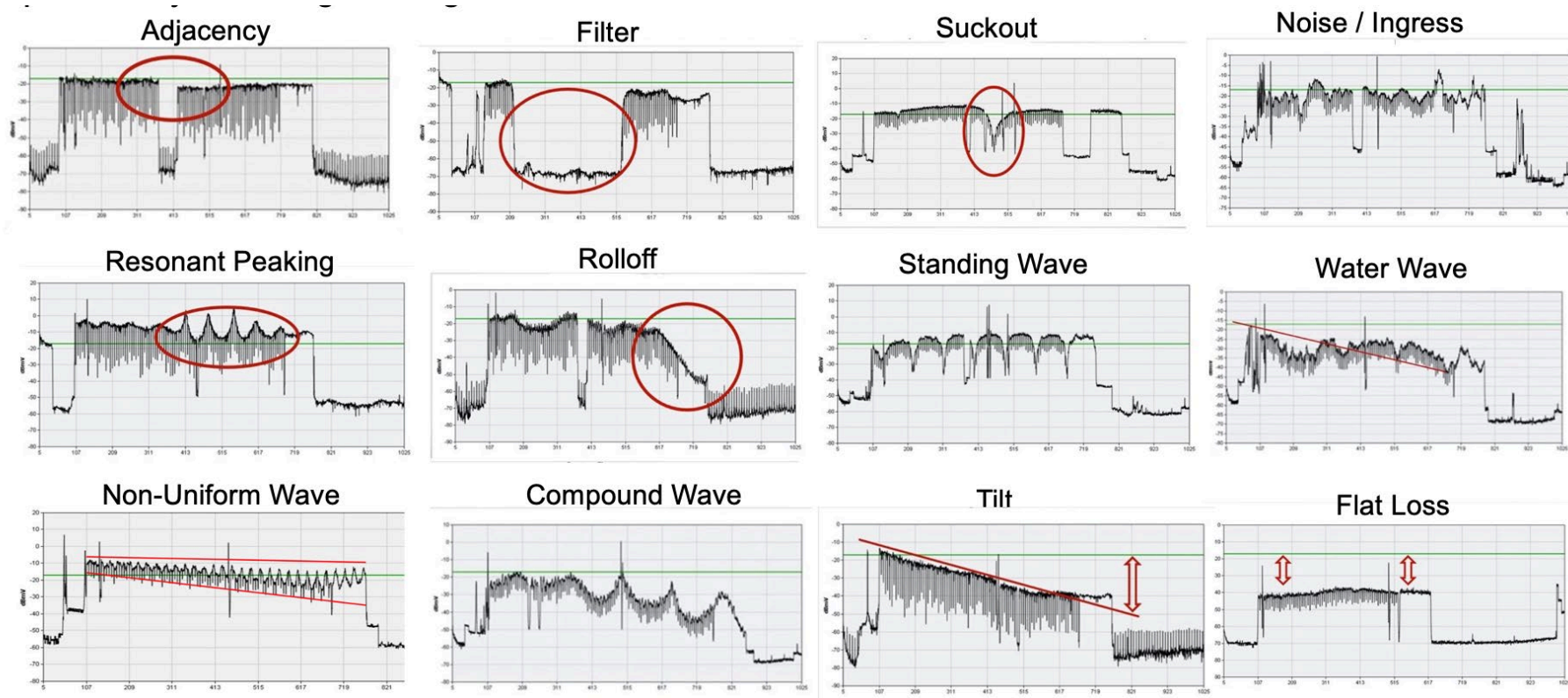
Benefit of Reliability

Probability of Repair	Repair Disruption Mins	Benefit of Cost (BCR)	Benefits of TCs	Benefit of Churn	Benefit of Reliability
0.30	60.00	-0.09	-0.20	-0.01	-20.00
1.00	0.01	0.19	0.40	0.01	40.00
0.90	0.05	-0.74	-1.65	-0.04	-165.00
0.70	0.05	-0.22	-0.54	0.00	-53.75
0.70	0.05	0.09	0.23	0.00	22.50
0.70	0.05	0.09	0.23	0.01	22.50
0.95	0.05	0.29	0.80	0.02	80.00
0.75	0.25	0.27	1.60	0.04	160.00
1.00	0.01	22.15	144.00	3.60	14400.00
1.00	0.01	0.24	1.80	0.05	180.00
1.00	0.01	3.46	25.92	0.65	2592.00
0.50	0.01	83.33	625.00	15.63	62500.00
0.50	0.01	0.26	1.95	0.05	195.31
0.50	0.01	0.83	6.25	0.16	625.00
1.00	0.01	277.78	2500.00	62.50	250000.00
0.70	0.01	2.31	25.00	0.63	2500.00
0.70	0.01	57.87	625.00	15.63	62500.00
0.70	0.01	2083.33	22500.00	562.50	2250000.00
0.70	0.01	8333.33	90000.00	2250.00	9000000.00
0.70	0.01	33333.33	360000.00	9000.00	36000000.00
0.70	0.01	181159.42	625000.00	15625.00	62500000.00

Closed loop – Detection, Decision, Repair



Spectrum Impairments



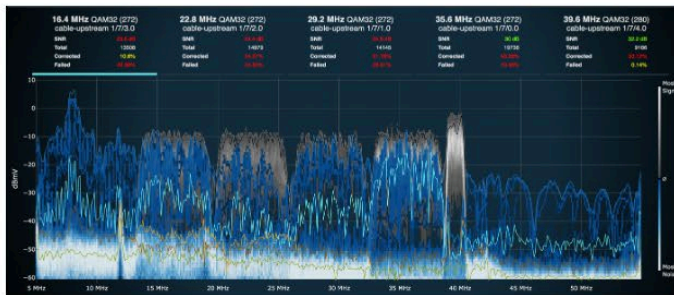
Spectrum impairments link to faults, which link to network failure modes

Each failure mode links to localization and severity, but also the repair action to take

Upstream Spectrum too

Upstream spectrum completes the impairment set.

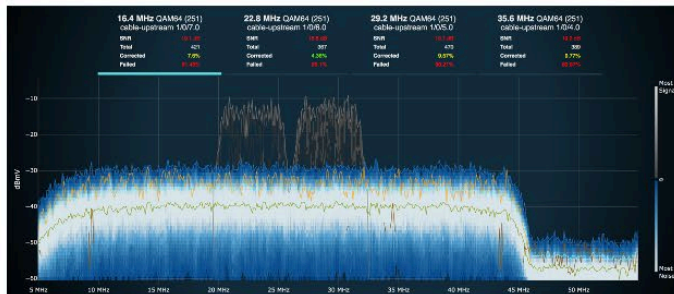
Burst Noise



Clipping



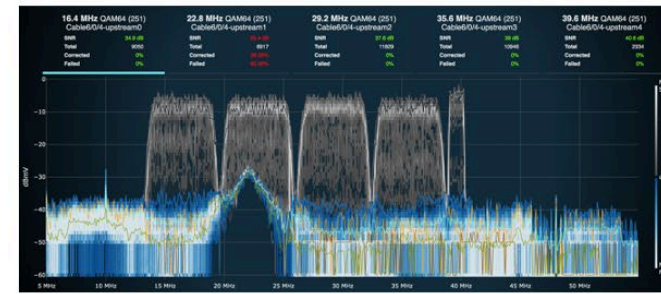
CPD



HPNA



XB3 / CMD

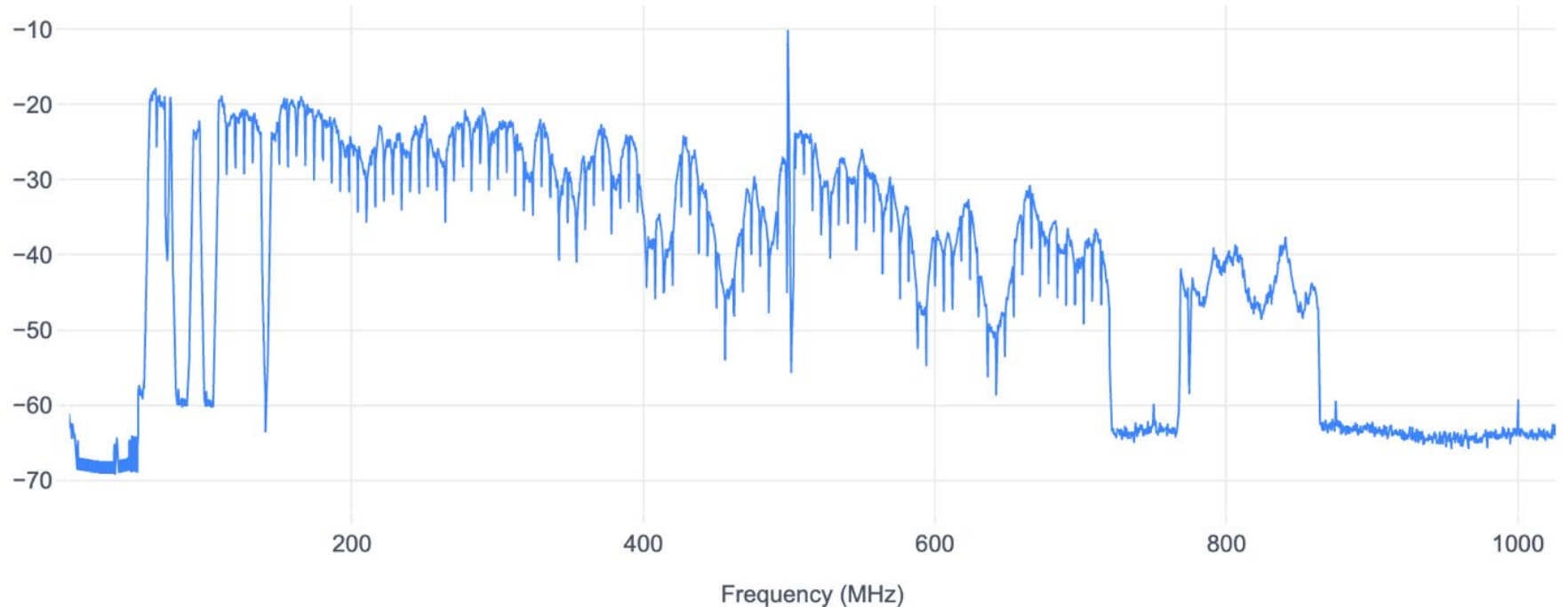


Water 'bout water?

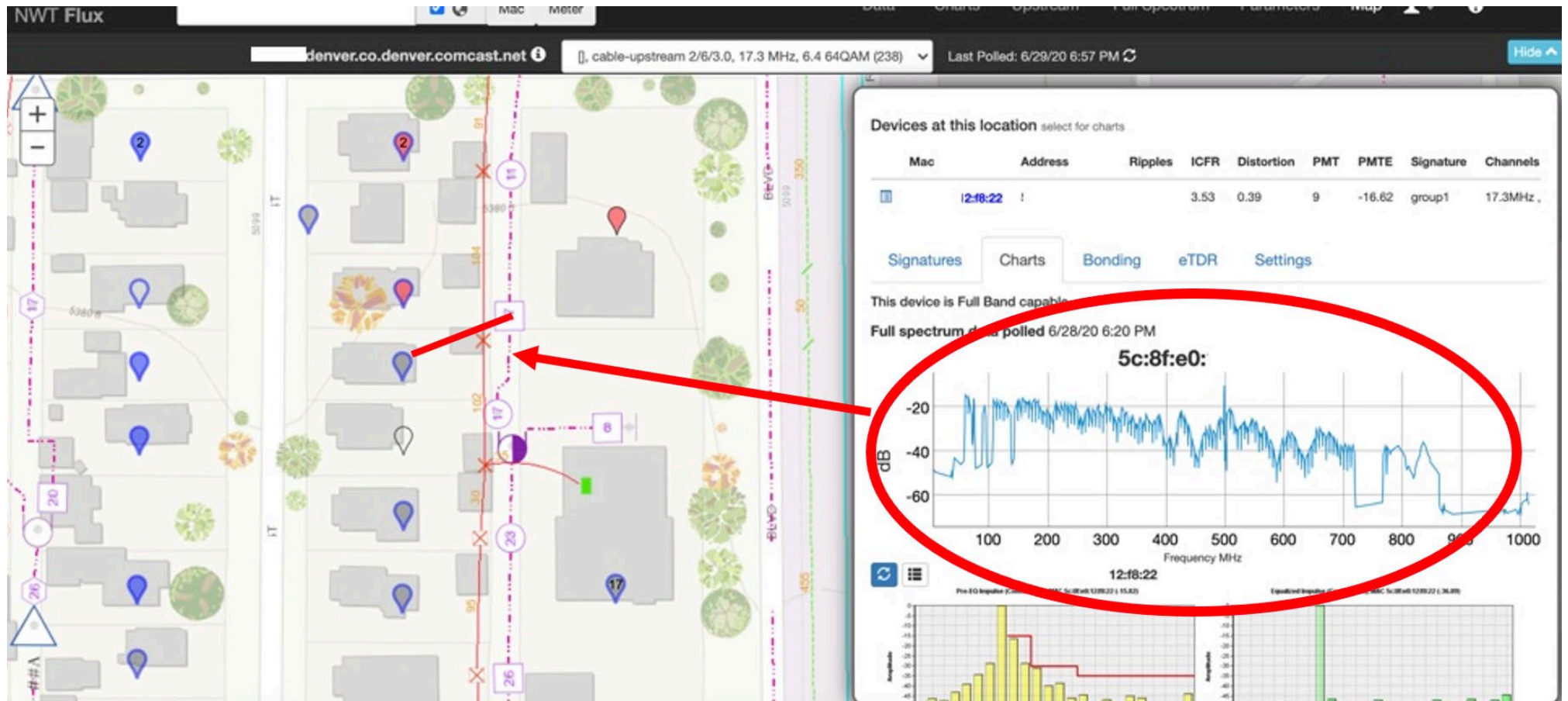
Water in cable has a distinctive signature

Aperiodic variability in spectrum dB

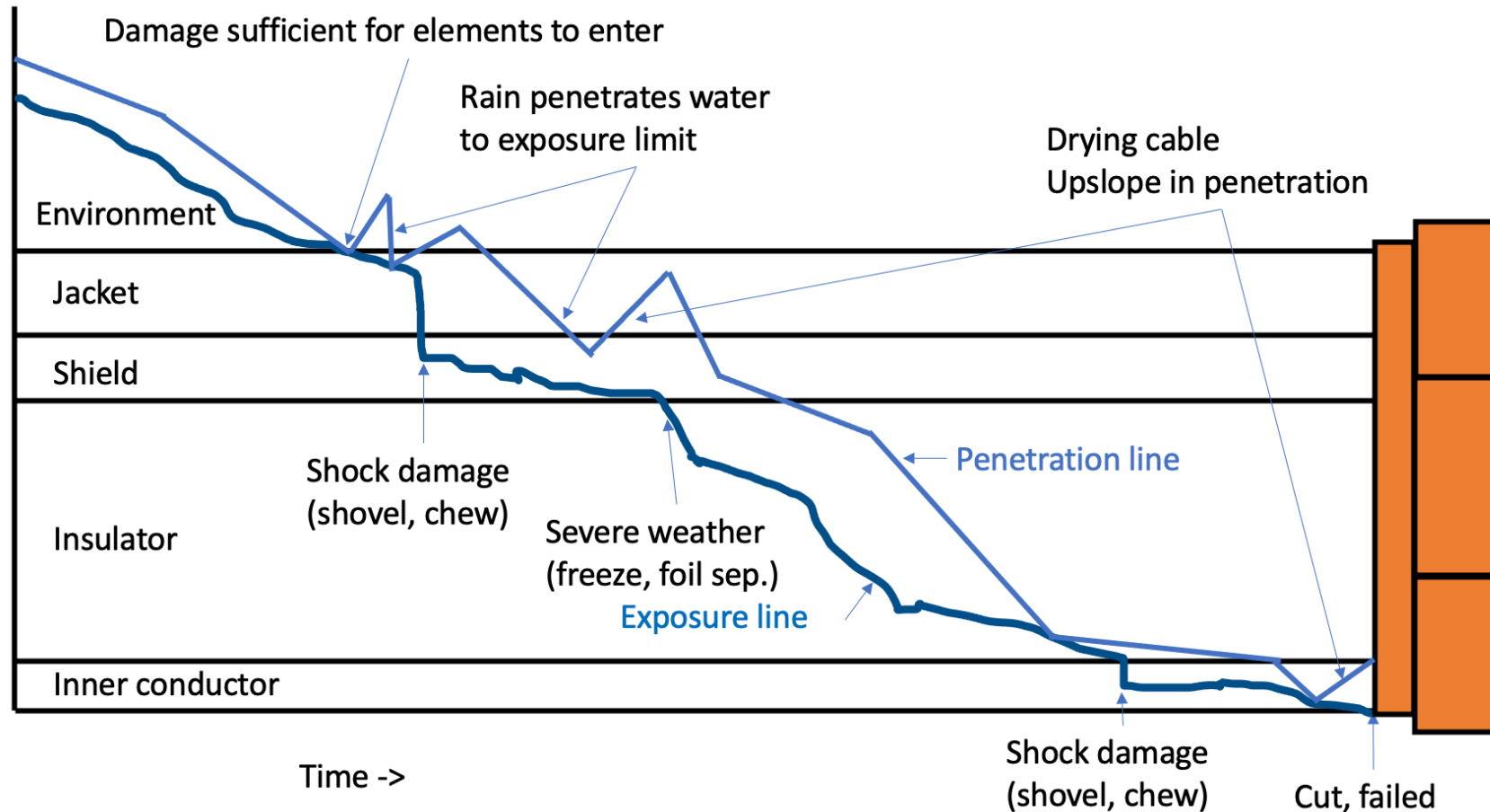
Lower power at higher frequencies



Water localization



The observable cable degradation story



Cable jacket and shield damaged by water and environment, or shock damage events

Eventually, water and elements get into the cable through damage points, and cause more damage

RF signals are eventually impaired

Left untreated, eventual failure occurs

Find wet cable and remove

Capture spectrum

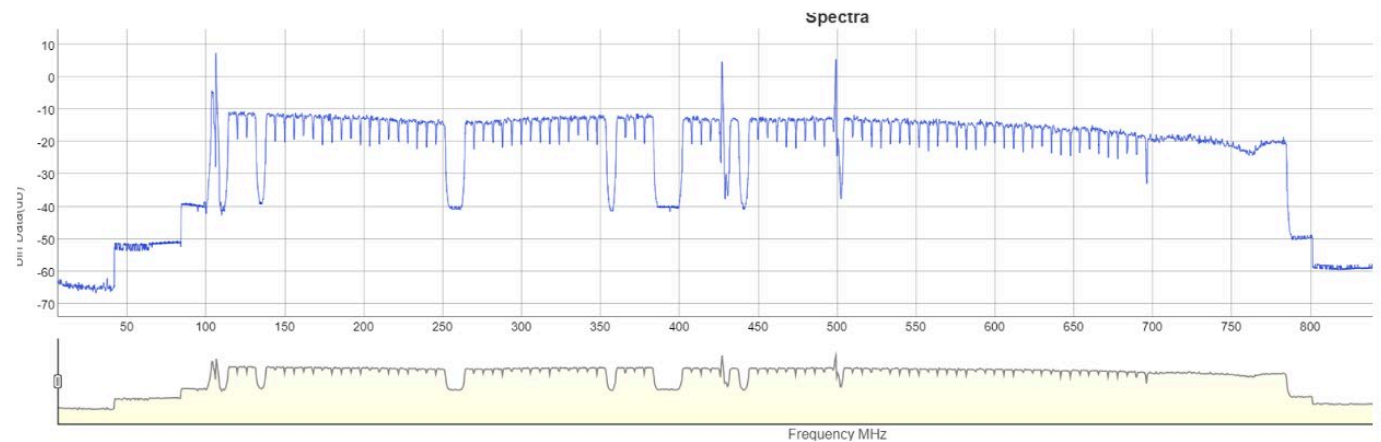
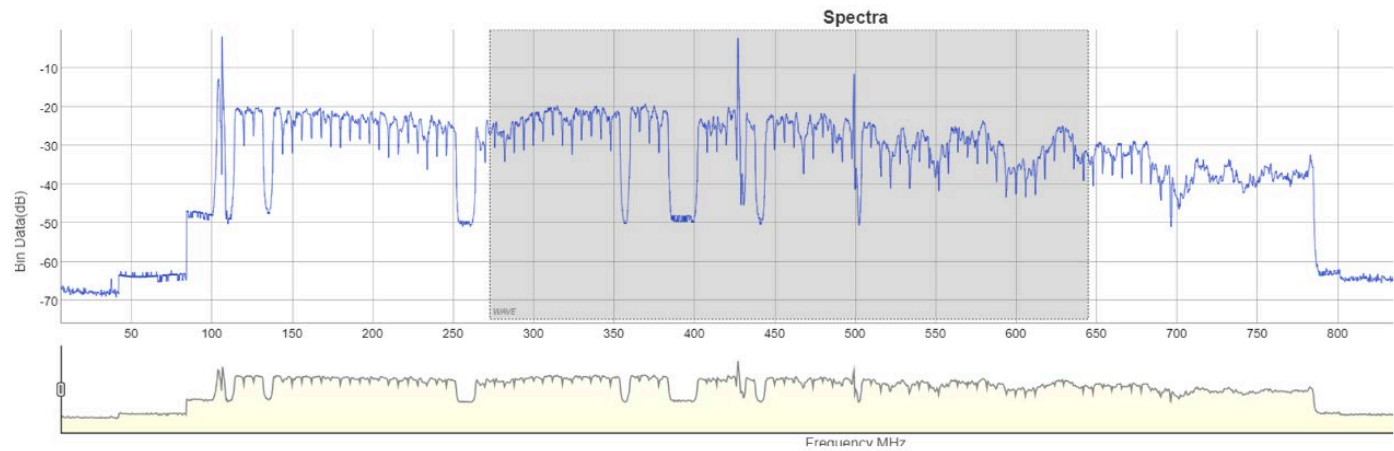
Identify patterns automatically

Localize fault

Find and remove failed wet cable

Delight customers efficiently

Drop the mic and high five!





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Thank You!

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Michael_Spaulding@cable.comcast.com 303-917-4003