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**Specification for 5/8-24
RF & AC Equipment Port, Female**

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1.0 SCOPE

The purpose of this specification is to serve as a recommended guideline for the physical dimensions of all female 5/8 – 24 equipment ports for RF and AC powering that are used in the 75 ohm RF broadband communications industry. It is not the purpose of this standard to specify the details of manufacturing.

2.0 GENERAL REQUIREMENTS

Samples of the finished products shall be inspected to ensure that they conform to the physical dimensions specified in this document.

3.0 DEFINITIONS

- 3.1 Reference Plane: The reference plane on the female 5/8-24 equipment port is the mating surface that seats with the male 5/8-24 port.
- 3.2 Parting Line (relevant to casting process only): A raised mark left on the surface of a part as a result of the gap between two halves of a die.

4.0 PHYSICAL DIMENSIONS

The recommended physical dimensions for 5/8-24 female equipment ports shall be as specified in Figure 1 (see page 2).

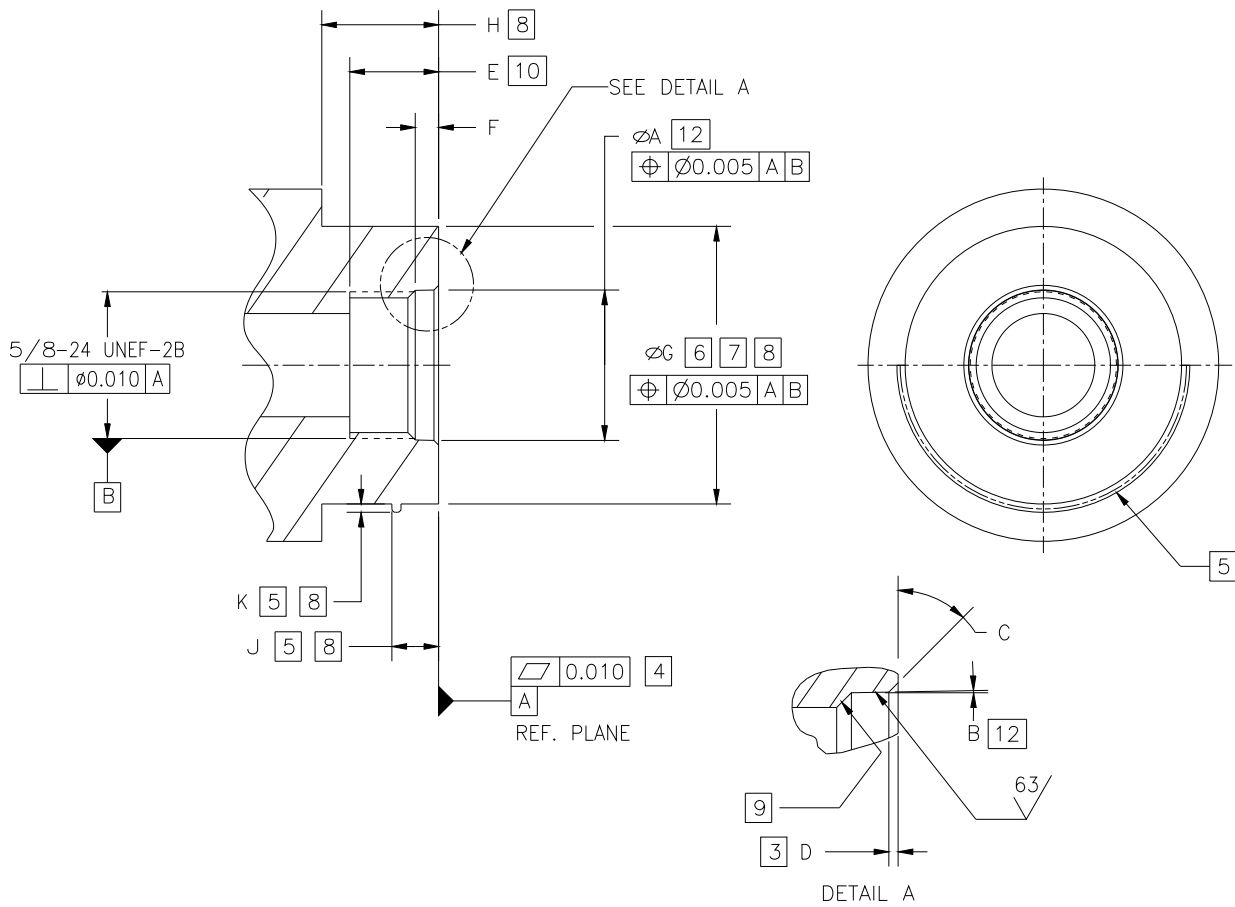


Figure 1: Physical Dimensions for 5/8-24 RF & AC Equipment Port, Female

DESCRIPTION	DIM	mm		inches		NOTES
		MIN	MAX	MIN	MAX	
O-RING GLAND INTERNAL DIAMETER	A	16.21	16.38	0.638	0.645	12
O-RING GLAND ANGLE	B	-	3°	-	3°	12
CHAMFER ANGLE	C	40°	50°	40°	50°	
CHAMFER LENGTH	D	0.25	0.64	0.010	0.025	3
FULL THREAD DEPTH	E	9.65	-	0.380	-	10
O-RING GLAND DEPTH	F	2.29	2.79	0.090	0.110	
PORT EXTERNAL DIAMETER	G	18.80	41.28	0.740	1.625	6, 7, 8
PORT LENGTH	H	12.70	-	0.500	-	8
SHRINK SLEEVE RIDGE DISTANCE FROM PORT END	J		9.53		0.375	5, 8
SHRINK SLEEVE RIDGE HEIGHT	K	0.89		0.035		5, 8

NOTES:

- 1 DRAWING NOT TO SCALE.
- 2 INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M-1994.
- 3 RADIUS OPTIONAL.
- 4 AFTER FINISH APPLIED. THIS SURFACE TO BE KEPT FREE OF PAINT.
- 5 SHRINK SLEEVE RETAINING RIDGE OR EQUIVALENT FEATURE SHALL BE CONTINUOUS FOR 180 DEGREES MIN OF PORT PERIMETER. ALTERNATIVELY, SHRINK SLEEVING MAY BE RETAINED BY THE RADIUSED CORNERS OF A HEX INCORPORATED INTO THE OPEN END OF THE PORT. SHRINK SLEEVE RIDGE AND/OR HEX CORNERS SHALL BE A MIN HEIGHT AND WIDTH OF 0.035 in (0.89 mm), LOCATED NO FURTHER THAN 0.375 in (9.53 mm) FROM REF. PLANE. GEOMETRY OPTIONAL. ALL EXTERIOR CORNERS 0.015R in (0.38R mm) MIN.
- 6 IF CAST FEATURE, ALLOWABLE FLASH HEIGHT ALONG PARTING LINE (OF EQUIPMENT PORTS ONLY) TO BE 0.01 in (0.25mm) MAX.
- 7 EXTERNAL PORT GEOMETRY OPTIONAL.
- 8 DIMENSION APPLIES TO EQUIPMENT PORTS ONLY.
- 9 REFERENCE ONLY: TYPICAL MACHINING PRACTICE DICTATES A 0.030 in (0.76 mm) MAX CHAMFER (45°).
- 10 TYPICAL MACHINING PRACTICE DICTATES 0.083 in (2.11 mm) MAX BOTTOMING TAP CLEARANCE. TAP CLEARANCE SHOULD BE PROVIDED IN ADDITION TO THE THREAD DEPTH E.
- 11 THE 5/8-24 FEMALE PORT AND EQUIPMENT ATTACHED TO IT MUST ACCEPT THE MALE 5/8-24 CONNECTOR WITH THE PIN LENGTHS (D1 AND D2) AS SPECIFIED IN IPS SP 501, SPECIFICATION FOR 5/8-24 PLUG (MALE), TRUNK & DISTRIBUTION CONNECTORS.
- 12 THE O-RING GLAND INTERNAL DIAMETER, DIMENSION A, STARTS AT THE REFERENCE PLANE, DATUM A, WITH DRAFT (O-RING GLAND ANGLE, DIMENSION B) TO BE TAKEN INWARD (SUBTRACTED).